

BLUE

Work Order ID 53267

October 30, 2009 9:18:45 AM



Item ID: D206-628-022BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step RH, Blue

Start Date: 29/10/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: RL Date: 09-10-30 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-022 CHG 003

809/11/13

Handwritten signature and date: 09/11/13

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Handwritten signature and date: 9/11/13 (4)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Handwritten signature and date: 809/11/13

Handwritten signature and date: 809/11/13

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October 30, 2009 9:18:45 AM



Page 2

Item ID: D206-628-022BL

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Start Date: 29/10/2009 Start Qty: 4.00



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Required Date: 09/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-022 Location: _____ □ PPP Rev: <u>G</u>								
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

09/14/19/19

09/11/19/19

RL 09-11-19
(H)

Picklist Print

October 30, 2009 9:18:49 AM

Page 1

Work Order ID: 53267

Parent Item: D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4-14A Bolt		Purchased	No				Each	186.0000	16.0000			
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Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

186

107534

19

110372

167

AN4-15A Bolt		Purchased	No				Each	110.0000	32.0000			
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Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

110

111295

110

AN960-35416 washer		Purchased	No				Each	695.0000	48.0000			
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Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

695

100993

695

206L Step Assembly BLUE		Manufactured	No				Each	0.0000	4.0000			
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Picklist Print

Page 2

October 30, 2009 9:18:50 AM

Work Order ID: 53267

Parent Item: D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2731-7RevC Mounting Lug BLUE	4X	Manufactured	No				Each	0.0000	16.0000 ✓			
D2732RevB1 Rubber Extrusion	3" 8x @ 3.0" long	Manufactured	No				f	76.8090	1.0526 ✓			

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	76.809	
38509	24.62	
43118	52.189	

D3394-043RevB Lug Assembly BLUE	4X	Manufactured	No				Each	0.0000	16.0000 ✓			
MS21042L4 Nut	12X	Purchased	No				Each	5,891.000	48.0000 ✓			

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	5891	
110507	184	
111827	5698	
112314	9	
15924	0	

October 30, 2009 9:18:50 AM

Shop Packet Print

Page 2

5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

53267